Quality is more than a word

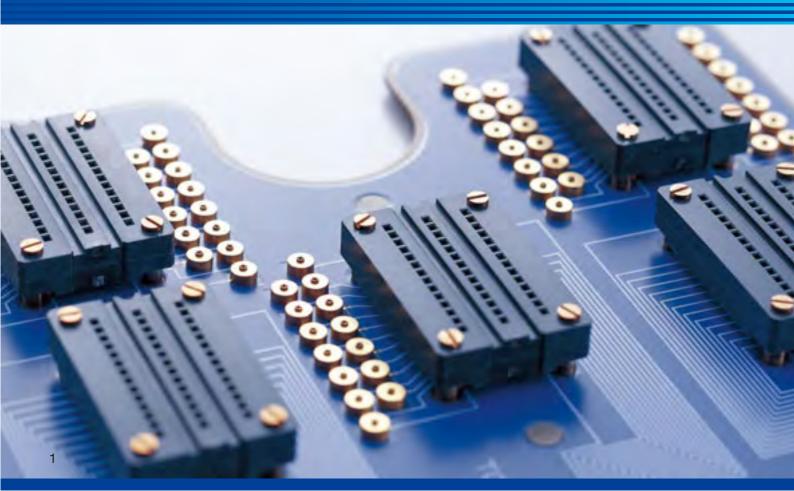


Electromigration Evaluation System



Electromigration evaluations at stresses of $1 \mu A$ and $400^{\circ}C$

Today's more sophisticated, more highly integrated semiconductor devices are the result of ever more advanced microfabrication techniques and the use of new materials. Since these techniques and materials determine device life, high-precision electromigration evaluations under more rigorous accelerated stress test conditions are becoming increasingly important to developers. The Electromigration Evaluation System offers high-precision measurement under temperature (up to 400°C) and current stresses — the key conditions for accelerated stress testing.



The analysis software provided enables calculations of the parameters needed to determine device life (based on Black's equation). Offering better operation, reliability and data analysis, AEM can be used to meet evaluation needs in a wide range of applications, from cutting-edge evaluations to production management.

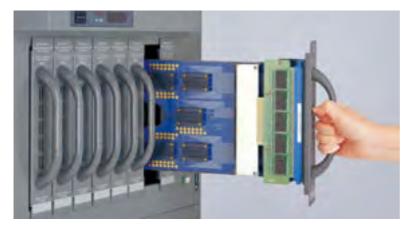


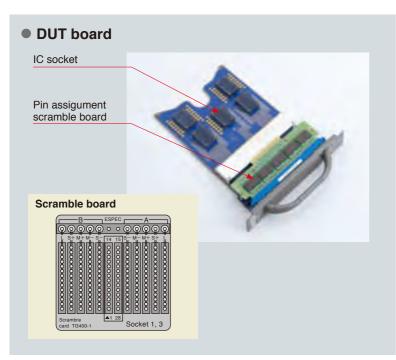


Performance



240ch type





Test up to 240 channels per cabinet

Each oven can support up to 80 DUTs (8 DUT boards per oven \times 5 sockets per DUT board \times 1 or 2 DUTs per socket). Since test groups can have as few as five DUTs, each oven can have up to 16 sets of test conditions.

High-temperature (400°C max.), high-precision ovens

AEM's ovens can create test temperatures of up to 400°C with outstanding precision $(\pm 2.5$ °C distribution at 350°C setting). Up to three ovens can be mounted in each cabinet, and evaluations can use different temperature conditions in each oven.

Low current stress (1μ A min.)

To support future Copper interconnect evaluation requirements, AEM can apply stress currents of between $1 \mu A$ and 50 mA. Socket can be used for DIP 28-pin 600/300mil type.

New high-reliability DUT boards and sockets

To ensure that components connect securely, DUT board-to-socket connections have been given a double contact structure (patent pending), and an original ESPEC design has been used for DUT-to-socket connections. These structural improvements dramatically reduce contact failure at high temperatures, enabling low-cost, high-cost-performance DUT boards that can withstand longer tests.

Pin assignment scrambling

ESPEC DUT boards support pin assignment scrambling, enabling evaluations of DUTs with different pin assignments.

Utility

PC-driven network

Up to five cabinets can be controlled from a single PC, enabling evaluations of up to 1,200 DUTs (1,200 channels). Evaluations can easily be monitored from a remote office.

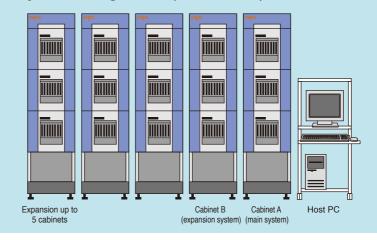
Four types of electromigration evaluation

AEM is a highly versatile system that supports four types of electromigration evaluation with temperature and current stresses applied: (1) constant-current stress testing (resistance measurement), (2) stress migration testing, (3) TCR (temperature characteristic testing for precise current resistance measurement) testing, and (4) extrusion testing (leak current measurement).

Space-saving design

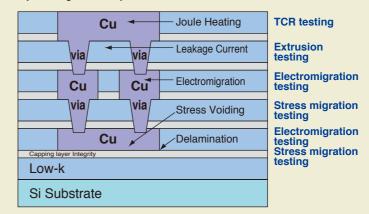
Since the ovens and tester have been combined into a single unit, up to three ovens can be stored in a single cabinet. Up to five cabinets can be controlled from a single PC, greatly reducing the space needed to evaluate large-volume specimens.

System configuration (1200ch max)



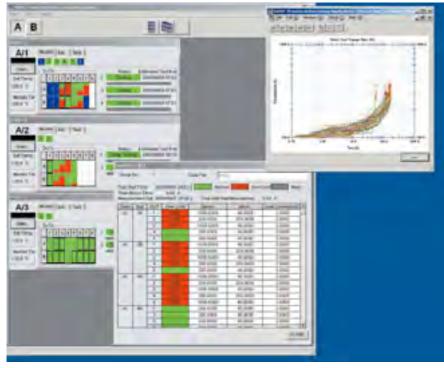
Reliability concerns for Cu Damascene

Cu damascene offers the benefits of low resistance and high reliability, but a wide range of phenomena appear in via structures linking multilayer wiring when subjected to thermal stress.



INSTRUMENTATION

Monitor screen



The monitor screen displays all the information needed at a glance, in a single screen in real-time. It contains multiple windows showing items such as the test progress (status) of each DUT, resistance values and rates of change (displayed graphically).

Test condition/ Setup

140		
The Condition line		Induster Tex Long
fair lakep the	Com-	Des fie posti
Measurement Multi-	Tanings	And Statistics
SP These Carved Westmannet	Search (mes. more). (2)	C. Z. J. ALB R. P. B. Concer
W Marcovert Measured \$ 500 ml	tes plant.	A United
Of Los Grout Humanian	Let present	
W. Moreya. C assessed (2.51 V)	Desert Prigettic	Desi beny
land Constant function Constant from (construction Constant from (construction) Constant Constant (construction) Constant (construction) Co	Grant and a set of the set of th	The second secon
Sent 6 7 1 1 1002 1		1
manual line have a manual la	a fine al anomatica free al	Server The A
ranne. Prime and store	for an invation	
(begine +	and the second s	

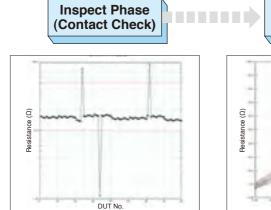
The 'Test Condition Set Up' window lets you enter and check all items in a single screen.

ANALYTICAL SOFTWARE

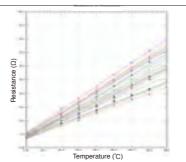
START



STRESS Phase

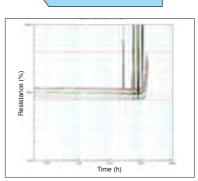


Displays the measured resistance for each DUT in graph form



TCR Phase

Displays the measured resistance for each DUT and temperature in graph form



Displays the measured resistance for each DUT and time in graph form. Absolute or relative values can be displayed. The wire temperature can be calculated individually from the temperature-characteristic test results.

•

• Distribution Plots (Normal/ Log Normal/ Wiebull) Temperature **Current density Other Parameters** Temperature Dependence Current Density Dependence Line Width Dependence Ē MTTF (h) MTTF (h) MTTF (Temperature (°C) J (mA) Line Width (µm) Displays the temperature-dependence Displays the current density depen-Displays in graph form the dependence on wire length, wire width, thickness in graph form based on the life (MTTF/ dence in graph form based on the life median) calculated from the distribution (MTTF/median) calculated from the and number of contacts. plot. (Arrhenius plot) distribution plot. Activation energy (Ea) **Current density exponent**

Black's model

SPECIFICATIONS

Type of evaluation		 Electromigration (constant current) testing Stress migration testing Extrusion testing TCR testing 	
Stress-current	Output range	$+1\mu$ A to $+50$ mA D C	
	Accuracy	1μA to 1 mA: ±(0.2% of S.V.+1μA) 1.01mA to 50mA: ±(0.2% of S.V. +25μA)	
	Follow voltage	Max. 35V	
Extrusion test voltage	Output range	-10V to +20V	
	Accuracy	±(2% of S.V. +20mV)	
Oven	Temperature range	+65 to +400°C	
	Temperature fluctuation	±0.5°C (+65 to +350°C)	
	Temperature uniformity	±2.5℃(+65 to +350℃)	
	Accessories	N ₂ gas inlet	

SYSTEM VARIATION

Model		AEM-240C3 AAA	AEM–160C2 0AA	AEM-080C1 00A	
EM module output current	Oven 1	50mA	50mA	50mA	
	Oven 2	50mA	50mA		
	Oven 3	50mA			
Number of test channels		240ch	160ch	80ch	
DUT board	Number of board	24 (8×3 Ovens)	16 (8×2 Ovens)	8 (8×1 Oven)	
	IC sockets	5 dockets/ board (both DIP 28-pin 600 mil and DIP 28-pin 300 mil)			
Power supply	Cabinet	200V AC 3φ 50/60Hz			
	PC unit	100V AC 3φ 50/60Hz			
Power	Cabinet	Max. 10kW	Max. 7kW	Max. 4kW	
consumption	PC unit		350W		
Cabinet dimensions (mm)		W580×D1220×H1945	×D1220×H1945 W580×D1220×H1490		
PC-rack dimens	PC-rack dimensions (mm)		W680×D640×H1260		
Oven configuration					

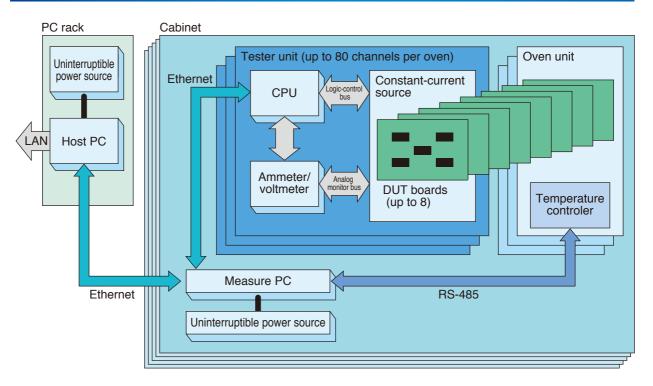


Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.



Vapor from specimens that accumlates in tanks or exhaust ducts may ignite and cause fires, so the equipment must be cleaned periodically. Vapor that seeps into and accumulates in equipment insulating layers may cause more serious fires.

SYSTEM BLOCK DIAGRAM



PC rack

- Host PC OS: Windows[®] XP Test setting, test monitor control and data analysis
- Uninterruptible power source Backup power supply for host PC

Cabinet

 Tester unit One constant-current-source supplys per channel which provided for the unit controlling the DUT power supply and DUT resistance measurement

- Measure PC
 Collects measured data and controls measurements
- Uninterruptible power source Backup power supply for measure PC
- Oven Temperature control range: +65 to +400°C

ACCESSORIES

- DUT boards (8 per oven)
- Dummy DUT boards (4 per oven)
- Setup CD
- User's manual

SAFETY DEVICES

- Leakage breaker
- Upper and lower temperature limit alarms
- Sensor burn-out detection circuit
- Overheat protector (independent type)
- Overheat protector (built inside)
- · Emergency stop switch

OPTIONS

- DUT board
- for +400°C (DIP28-pin 600/ 300mil)
- for +250°C (DIP28-pin 600mil)
- for +250°C (DIP16-pin 300mil)
- Dumper board
- Dummy DUT board
- Resistance check board
- DUT boards safekeeping rack
- Additional statistical processing software licenses
- Spaire parts kit1
- Spaire parts kit2
- Host PC less
- Temperature recorder
- Paperless recorder (outside installation type)

ESPEC CORP. http://www.espec.co.jp/english

Head Office

3-5-6, Tenjinbashi, Kita-ku, Osaka 530-8550, Japan Tel:81-6-6358-4741 Fax:81-6-6358-5500

ESPEC NORTH AMERICA, INC.

Tel: 1-616-896-6100 Fax: 1-616-896-6150

ESPEC EUROPE GmbH

Tel: 49-89-1893-9630 Fax: 49-89-1893-96379 ESPEC ENVIRONMENTAL EQUIPMENT (SHANGHAI) CO., LTD.

neau Onice	
Tel:86-21-51036677	Fax:86-21-63372237
BEIJING Branch	
Tel:86-10-64627025	Fax:86-10-64627036
TIANJIN Branch	
Tel:86-22-26210366	Fax:86-22-26282186
GUANGZHOU Branch	
Tel:86-20-83317826	Fax:86-20-83317825
SHENZHEN Branch	
Tel:86-755-83674422	Fax: 86-755-83674228
SUZHOU Branch	
Tel:86-512-68028890	Fax:86-512-68028860

ESPEC TEST TECHNOLOGY (SHANGHAI) CO., LTD.

Tel:86-21-68798008 Fax:86-21-68798088

ESPEC (MALAYSIA) SDN. BHD. Tel:60-3-8945-1377 Fax:60-3-8945-1287

Tel. 00-3-0943-1377 Fax. 00-3-0943-1207





ISO 9001/JIS Q 9001 Quality Management System Assessed and Registered

ESPEC CORP. has been assessed by and registered in the Quality Management System based on the International Standard ISO 9001:2008 (JIS Q 9001:2008) through the Japanese Standards Association (JSA).



ISO 14001 (JIS Q 14001) Environmental Management System Assessed and Registered ESPEC CORP.

•Specifications are subject to change without notice due to design improvements.

•Windows[®] is a trademark or registered trademark of Microsoft Corporation in the U.S.A. and other countries. Other corporate names and trade names mentioned in this catalog are trademarks or registered trademarks.